

**Section 1 - Identification**

Product Name: **SF-77<sup>®</sup> Degreaser** A liquid alkaline detergent. Revised: 5/7/15

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**Section 2 - Hazards Identification**

Hazard categories: Skin Corrosion/Irritation 1B; Eye Damage/Irritation 1  
 Hazard statements: Causes severe skin burns and serious eye damage.  
 Signal word: Danger  
 Pictogram: Corrosion



Precautionary statements

Prevention

- Do not breathe mist.
- Wash hands thoroughly after handling.
- Wear protective gloves such as rubber or latex.
- Wear protective clothing such as aprons, clothing or boots.
- Wear eye protection such as safety glasses with side shields or chemical goggles and/or face shield.

Response

- IF SWALLOWED:** Rinse mouth. Do NOT induce vomiting.
- IF ON SKIN (or hair):** Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse.
- IF INHALED:** Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER.
- IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER.

Storage: Store locked up.

Disposal: Dispose of contents in accordance with local, regional, national and international regulations.

**Section 3 - Composition / Information on Ingredients**

Ingredient	C.A.S. No.	Concentration
Water	7732-18-5	77%
Sodium tripolyphosphate	77-58-29-4	4%
1-Butoxy-2-propanol	5131-66-8	3%
Potassium hydroxide	1310-58-3	2%
Monosodium phosphate	7558-80-7	2%
Octenylsuccinic acid	18805-58-5	2%
Sodium hydroxide	1310-73-2	2%

The remaining ingredients are not reportable as described in Appendix D to Sec. 1910.1200 Table D.1.

**Section 4 - First Aid Measures**

- Eye Contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing, lifting upper and lower eyelids occasionally. Get medical attention.
- Skin Contact:** With concentrate and 1:8 or stronger solutions immediately flush exposed skin with running water. Remove contaminated clothing and shoes immediately. With milder solutions remove contaminated clothing and wash exposed skin with soap and water. If irritation persists, get medical attention. Wash contaminated clothing before reuse. If spilled concentrate or solutions of 1:8 or stronger are allowed to remain on clothing or in shoes, considerable damage to skin could occur over a period of hours.
- Inhalation:** Move the affected person to fresh air. If irritation persists get medical attention.
- Ingestion:** If the product is swallowed, do NOT induce vomiting. If the affected person is conscious, give a glass of water or milk to drink. Get medical attention immediately.

**Section 5 - Fire-Fighting Measures**

**Extinguishing Media:** Any **Special Fire Fighting Procedures:** None.  
**Unusual Fire And Explosion Hazards:** None.

## Section 6 - Accidental Release Measures

**Steps To Be Taken If Material Is Released Or Spilled:** Small spills of a few gallons may be cleaned up with a rag or mop. Larger spills should be diked to prevent spreading and then collected into clean pails or drums.

## Section 7 - Handling and Storage

Empty containers retain product residue and may be hazardous. Observe all precautions given in this data sheet. Keep from freezing.

## Section 8 - Exposure Controls / Personal Protection

Ingredient	C.A.S. No.	Concentration	TWA(source)	STEL	Ceiling
1-Butoxy-2-propanol	5131-66-8	3%	50 ppm(Dow IHG)	-	-
Potassium hydroxide	1310-58-3	2%	2 mg/m <sup>3</sup> (2)	-	2 mg/m <sup>3</sup> (3,4)
Sodium hydroxide	1310-73-2	2%	2 mg/m <sup>3</sup> (1)	-	2 mg/m <sup>3</sup> (2)

(1)=OSHA (2)=NIOSH (3)=ACGIH (4)=CANADA TWA=8 hr Time Weighted Average STEL=15 minute TWA Ceiling=Instantaneous  
Ingredients not shown either have no known limits or are below reportable levels in section 3 above.

**Since SF-77 has such a wide range of applications, varying from ones needing full protection to those requiring no protection, that the user must follow OSHA/WHMIS regulations by evaluating the need for personal protective equipment in each job situation. We cannot cover every application here.**

**Ventilation:** Good room ventilation. Mechanical ventilation is normally not required.

**Respiratory Protection:** None except when spraying overhead or using in enclosed spaces. Overhead spraying requires the use of a NIOSH approved respirator with an organic vapor cartridge to avoid inhaling mist. Use in enclosed, poorly ventilated spaces requires a respirator and may require self-contained breathing apparatus. If trigger sprayer mist is a problem use a nuisance-dust mask to stop airborne droplets from being inhaled.

**Gloves:** Use rubber or latex gloves when handling concentrate or strong dilutions. Persons with sensitive skin or who use the product for prolonged periods may wish to use rubber or latex gloves when using any dilution. Disposable latex gloves may be used except for prolonged exposure to concentrate or very strong dilutions.

**Eye Protection:** Some uses of diluted product do not require eye protection although the use of safety glasses, especially for contact lens wearers, is always suggested. Concentrate or strong (1:32 or stronger) solutions require safety glasses with side shields. Overhead spraying requires, at minimum, goggles or a face shield, or if considerable spray will fall on the user, full head and body protection. Each job should be evaluated before use.

**Other Protective Equipment:** An eyewash station should be located within 10 seconds travel time of concentrate use/mixing area and where solutions of 1:10 or stronger are used. Wear an apron when hand pouring concentrate. When 1:10 or stronger solutions are used, the use of aprons, boots and impervious clothing should be evaluated. Their use would be indicated if splashing of the solution is likely.

## Section 9 - Physical and Chemical Properties

<b>Appearance and Odor:</b> Yellow-green liquid with sharp odor.	
<b>Odor Threshold:</b> Not Available	<b>Vapor Pressure:</b> Not Available
<b>pH:</b> concentrate 13.5 ± 0.5	<b>Vapor Density:</b> Not Available
<b>Melting Point:</b> Not Available	<b>Relative Density (Specific Gravity):</b> 1.12
<b>Freezing Point:</b> Not Available	<b>Solubility(ies): Water:</b> 100%
<b>Boiling Point, Initial:</b> 215° F.	<b>Partition coefficient:</b> Not Available
<b>Boiling Range:</b> Not Available	<b>Auto-ignition Temperature:</b> Not Available
<b>Flash Point:</b> None. (ASTM D-56 closed cup)	<b>Decomposition Temperature:</b> Not Available
<b>Evaporation Rate:</b> ~1 (Water = 1)	<b>Viscosity:</b> Same as water.
<b>Flammability: (solid, gas):</b> Not Available	<b>Volatiles Percent:</b> 86%
<b>Upper Explosive Limit:</b> Not Available	<b>V.O.C.:</b> 3.1 % - 35 g/l
<b>Lower Explosive Limit:</b> Not Available	

## Section 10 - Stability and Reactivity

**Incompatibility:** None

**Hazardous Decomposition Products:** None

## Section 11 - Toxicological Information

**Primary Routes of Entry:**  Skin contact;  Skin absorption;  Inhalation;  Ingestion

### **Potential Health Effects:**

**Eyes** - concentrate and strong solutions cause eye damage. Milder solutions cause irritation and redness.

**Skin** - prolonged contact with concentrate and strong solutions can cause skin damage and loss. There is little or no effect if rinsed off thoroughly right away. Milder solutions cause irritation only.

**Swallowing** - may result in damage to mucous membranes and gastrointestinal irritation.

**Breathing** - excessive inhalation of mist or spray can cause coughing and irritation of nose and throat.

**Target Organs:** None.

**LD<sub>50</sub>:** ~5,000 mg/kg

## Section 12 - Ecological Information

When scrubbing outdoors or where run-off will enter a storm sewer, flood the cleaned area with plenty of water to dilute and reduce the pH of the run-off. Do not use more product than necessary. Do not dispose of unusable product in the environment. Be sure to comply with any applicable regulations.

## Section 13 - Disposal Considerations

**Waste Disposal Method:** Dispose of up to 2 gallons of concentrate in the sanitary sewer with a large amount of water. Larger amounts must be neutralized to within the pH limits of your waste water treatment system.

## Section 14 - Transport Information

**D.O.T. Hazard Class:** Not considered hazardous by D.O.T., I.M.C.O., I.A.T.A. or U.N.

## Section 15 - Regulatory Information

The components of this product are on the TSCA inventory of chemical substances.

## Section 16 - Other Information

**NFPA:** H:2 F:0 I:0      **HMIS® III:** H:2 F:0 P:0      These ratings estimates are to be used only with a fully implemented training program in the workplace. NFPA® is a mark registered by the NFPA. HMIS® is a mark registered by the NPCA.

Replaces sheet dated 4/28/15. Revised flash pint after re-testing.

The information accumulated herein is believed to be accurate but is not warranted to be. Recipients are advised to confirm in advance that the information is current, applicable, and suitable to their circumstances.